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THE HOME DEPOT

JEWETT-CAMERON COMPANY
NASDAQ - JCTCF

EURO STYLE FENCING

Page 1: Itemized Materials List
Page 2: Purchased: Infill & Framing Kits
Page 3: Purchased: Post & Gate Kits
Page 4: Tools Needed
Page 5: Planning & Layout
Page 6: Infill – Euro Models & Stacking Order
Page 7: I : Model – Estate Top
Page 8: II : Model – Black Top
Page 9: III : Model – Lattice Top
Page 10: IV : Model – Acrylic Top
Page 11: Surface Mount to Patio
Page 12: In-Ground
Page 13: Multi-Purpose Post – Aerial View
Page 14: Multi-Purpose Post - Orientation
Page 15: Base Plate – Mount to Post
Page 16: Surface Mount to Patio Instructions 1
Page 17: Surface Mount to Patio Instructions 2
Page 18: In-Ground 6 foot High Instructions 1
Page 19: In-Ground 6 foot High Instructions 2
Page 20: In-Ground 4 foot High Instructions 1
Page 21: In-Ground 4 foot High Instructions 2
Page 22: Sloped Terrain Instructions 1
Page 23: Sloped Terrain Instructions 2
Page 24: Gate Instructions 1
Page 25: Gate Instructions 2
Page 26: Euro Fencing FAQ's

Estate Top Model in King Cedar shown

Lattice Top Model in Black Rosẽ shown

Jewett-Cameron Company - P.O. Box 1010 North Plains, OR 97133 Customer Service: (800) 955-2879 Fax: (503) 647-2272

Itemized Materials List

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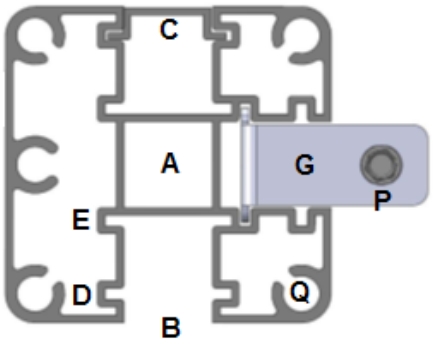
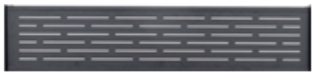
Material List
A) Post
B) Post Channel
C) Channel Cover
D) Channel Cover Slot
E) Bracket Slot
F) Post Cap
G) Bracket
H) Top Board Cap
I) Bottom Support Frame
J) Composite Fence Board
K) Aluminum Fence Board
M) Lattice Top
N) Acrylic Top
O) Base Plate
P) Hexagon Screw
Q) Base Plate Screw

Post Location Image

Post Aerial View



Item Image



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Infill & Framing Kits

Framing

6 ft. Long Top Board Cap / Bottom Support Frame Kit		
EF 40408	6 ft. Euro Style Top Board Cap/Bottom Support Frame Kit, includes 4 L Brackets with screws	

Fence Boards

6 ft. Horizontal Tongue & Groove Boards					
EF 00202	5 in. x 71 in. Euro Style Black Rose Tongue & Groove Composite Fence Board		EF 00200	5 in. x 71 in. Euro Style Oxford Grey Tongue & Groove Composite Fence Board	
EF 00201	5 in. x 71 in. Euro Style King Cedar Tongue & Groove Composite Fence Board		EF 00308	5 in. x 72 in. Euro Style Black Aluminum Fence Board	

Toppers

Acrylic and/or Lattice Top Kits					
Acrylic Top Kit			Lattice Top Kit		
EF 51309	6 ft. Euro Style Acrylic Top Kit includes 2 Top Board Caps		EF 50308	6 ft. Euro Style Lattice Top Kit includes 2 Top Board Caps	

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Post & Gate Kits

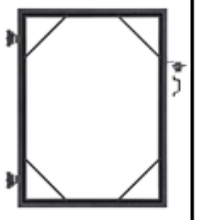
4 Foot High

Post Kits for 4 ft. Tall Fence. Use as Lines, Ends, Corners, or "T"s					
For Surface Mount on a Patio or Low Deck			For install 2 ft. in the ground		
EF 20108	4 ft. Euro Style Post Kit Surface Mount, includes 2-Channel Covers, Post Cap, Base Plate, and screws		EF 20408	6 ft. Euro Style Post Kit Gound Install, includes 2-Channel Covers and Post Cap	

6 Foot High

Post Kits for 6 ft. Tall Fence. Use as Lines, Ends, Corners, or "T"s					
For Surface Mount on a Patio or Low Deck			For install 2 ft. in the ground		
EF 21408	6 ft. Euro Style Post Kit Surface Mount, includes 2-Channel Covers, Post Cap, Base Plate, and screws		EF 20508	8 ft. Euro Style Post Kit Gound Install, includes 2-Channel Covers and Post Cap	

Adjustable Gate

Heavy Duty Gate Posts and Frames					
Gate Hanging and Latch Post Kits			Adjustable Gate Frame Kits		
EF 62508	8 ft. Euro Style Heavy Duty Gate Post Kit, includes channel cover and Post Cap		EF 60408	Steel Gate Frame Kit, Euro Style Adjustable Height & Width, includes hinges, latch, and Handle	

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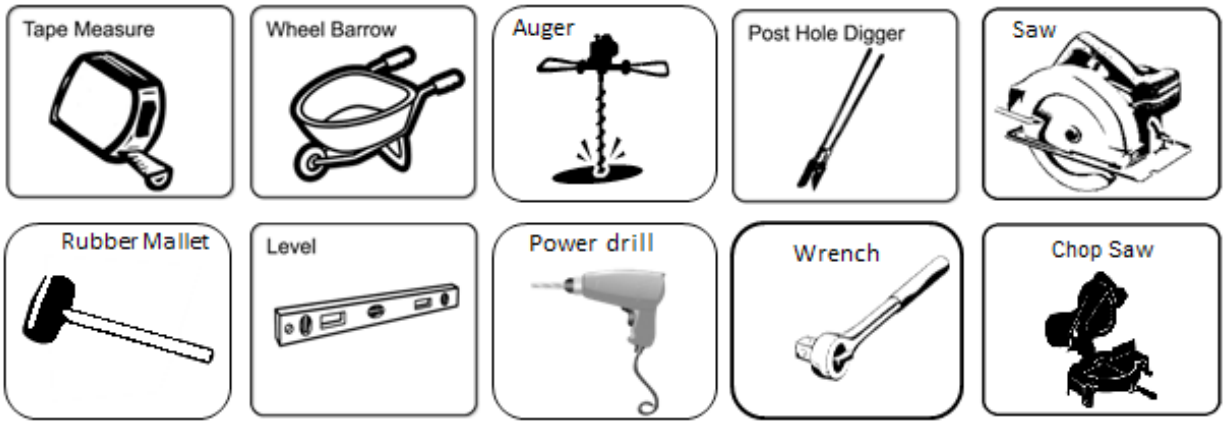
Euro Style Composite Fencing Installation Instructions

Tools Needed:



Supplies:

*for Surface mounting to concrete or wood

Prior to installing fencing:

- ✓ Prior to digging, confirm location of underground utilities with local authorities.
- ✓ Apply for permits if required by local authorities and codes.
- ✓ Local zoning laws, neighborhood associations and/or historic districts may regulate size, type, placement and ability of fencing. Ensure compliance prior to installation.

For questions or more information please visit www.homedepot.com

1. Planning:

- ✓ Determine total area to be fenced.
- ✓ Site-Built installation: Ensure the right amount of boards and components per section.
- ✓ Make adjustments for odd widths at the back corners or build partial sections equally. Example: if you have 8 feet left in a run, consider building two 4ft sections rather than a 6ft and a 2ft.
- ✓ Determine the number of posts including gate post & gate location (if applicable).

2. Layout (See diagram below)

2A. Establish total area to be fenced. Insert stakes 6" inside of proposed area extending an additional 3' laterally so as not to disturb string lines when digging post holes.

2B. Attach string line to staked area. Verify corners are square using the **3' x 4' x 5'** method.

2C. Fence corners are determined by where strings intersect.

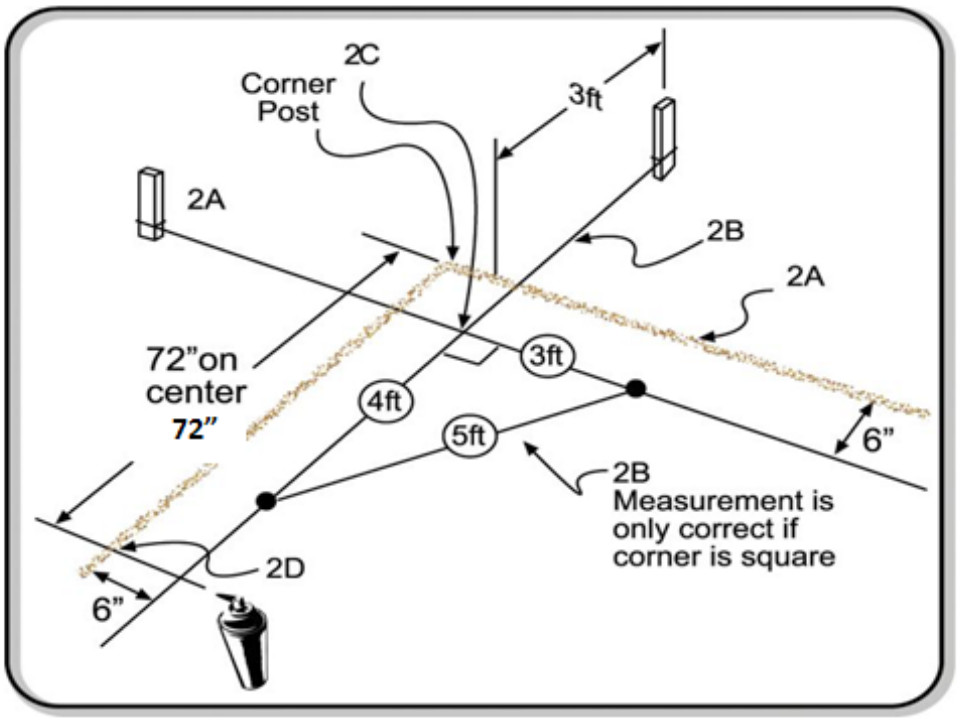
2D. Mark locations for subsequent posts starting with the first location and measuring the appropriate distance determined by install method.

- **72" Post center to Post center**

✓ Mark gate location and size.

✓ Place proper post at each location.

Tip: When marking measurements with spray paint, mark both the ground *and string* (see illustration).



For questions or more information please visit

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EURO STYLE - Triple

Quantities per 6 ft. Section & Stacking Ord

EURO MODEL	6 ft. Height	4 ft. Height

King Cedar shown

Estate

6 ft. Height
> Top Board Cap
> 3 Composite Boards
> 1 Black Aluminum Board
> 10 Composite Boards
> Bottom Support Bar

4 ft. Height
> Top Board Cap
> 1 Black Aluminum Boar
> 8 Composite Boards
> Bottom Support Bar

Oxford Grey shown

Black Top

6 ft. Height
> Top Board Cap
> 3 Black Aluminum Board
> 10 Composite Boards
> 1 Black Aluminum Board
> Bottom Support Bar

4 ft. Height
> Top Board Cap
> 1 Black Aluminum Boar
> 7 Composite Boards
> 1 Black Aluminum Boar
> Bottom Support Bar

Black Rosẽ shown

Lattice Top

6 ft. Height
> Top Board Cap (down)
> Lattice Top
> Top Board Cap (up)
> Top Board Cap (down)
> 10 Composite Boards
> 1 Black Aluminum Board
> Bottom Support Bar

4 ft. Height
> Top Board Cap
> 1 Black Aluminum Boar
> 7 Composite Boards
> 1 Black Aluminum Boar
> Bottom Support Bar

King Cedar shown

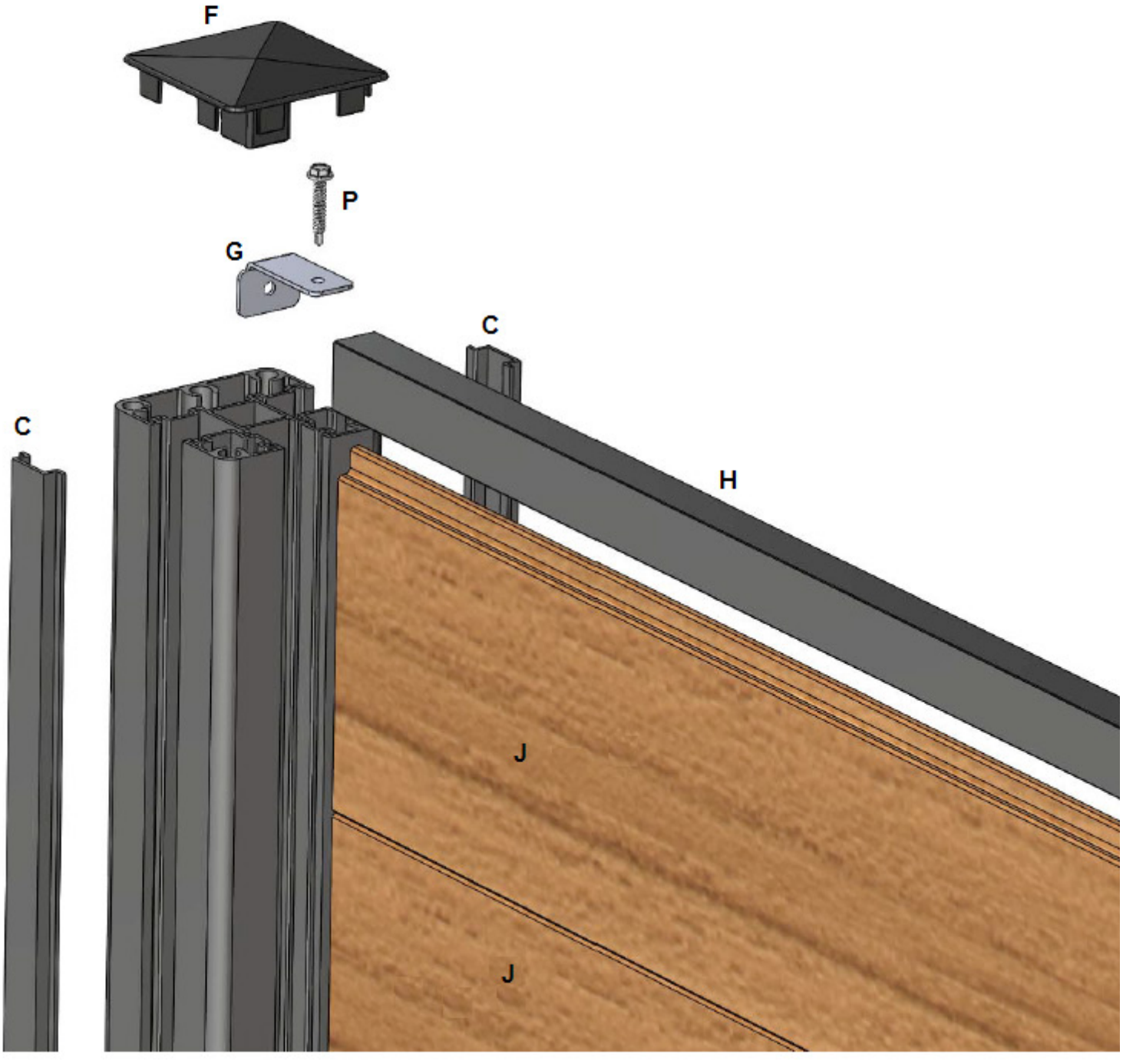
Acrylic Top

6 ft. Height
> Top Board Cap (down)
> Acrylic Top
> Top Board Cap (up)
> Top Board Cap (down)
> 10 Composite Boards
> 1 Black Aluminum Board
> Bottom Support Bar

4 ft. Height
> Top Board Cap
> 1 Black Aluminum Boar
> 7 Composite Boards
> 1 Black Aluminum Boar
> Bottom Support Bar

I. ESTATE MODEL

*** Refer to the Material List page for product identification**



Ⅱ. BLACK TOP MODEL

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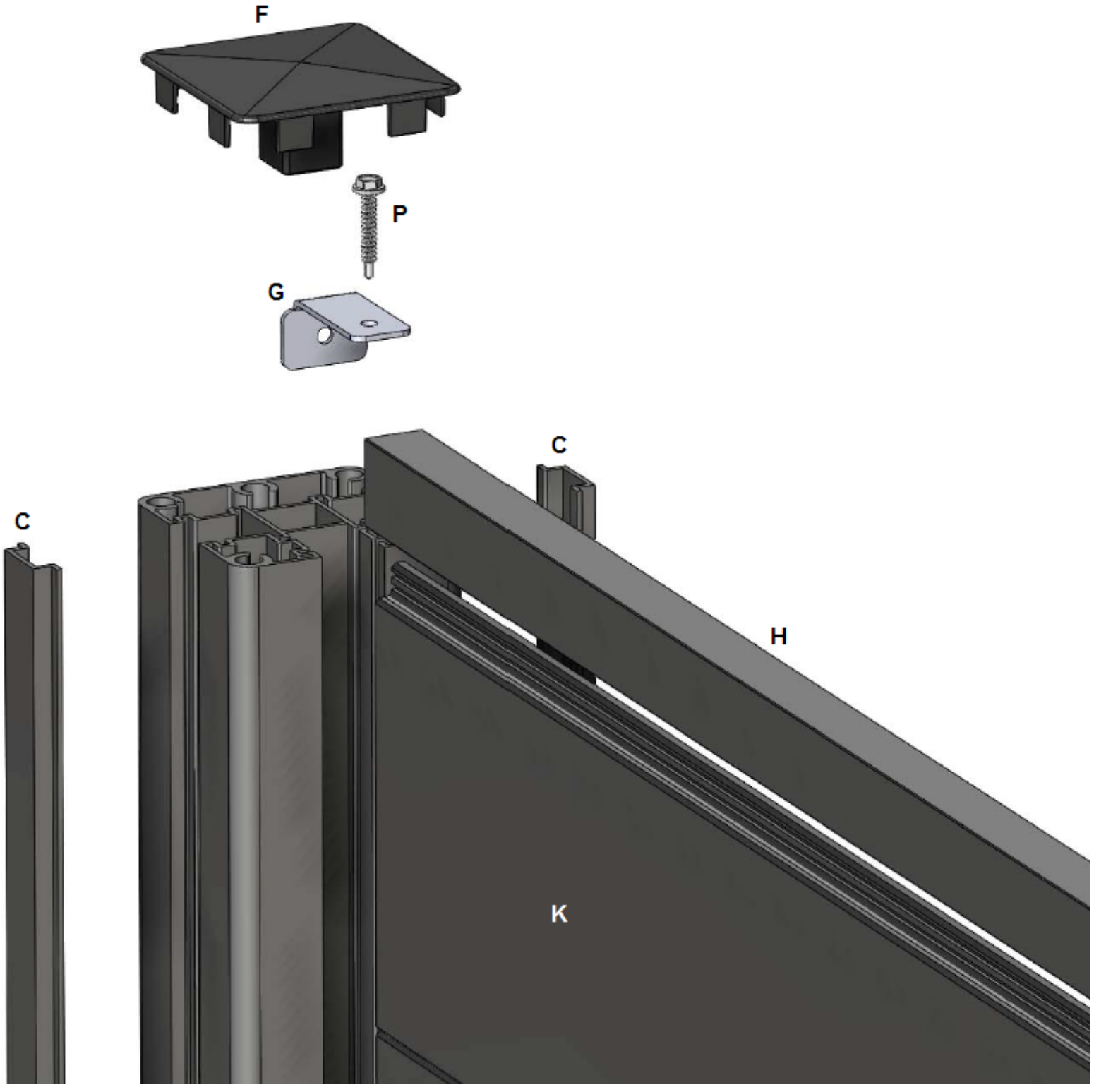
*** Refer to the Material List page for product identification**



Ⅲ. LATTICE TOP MODEL

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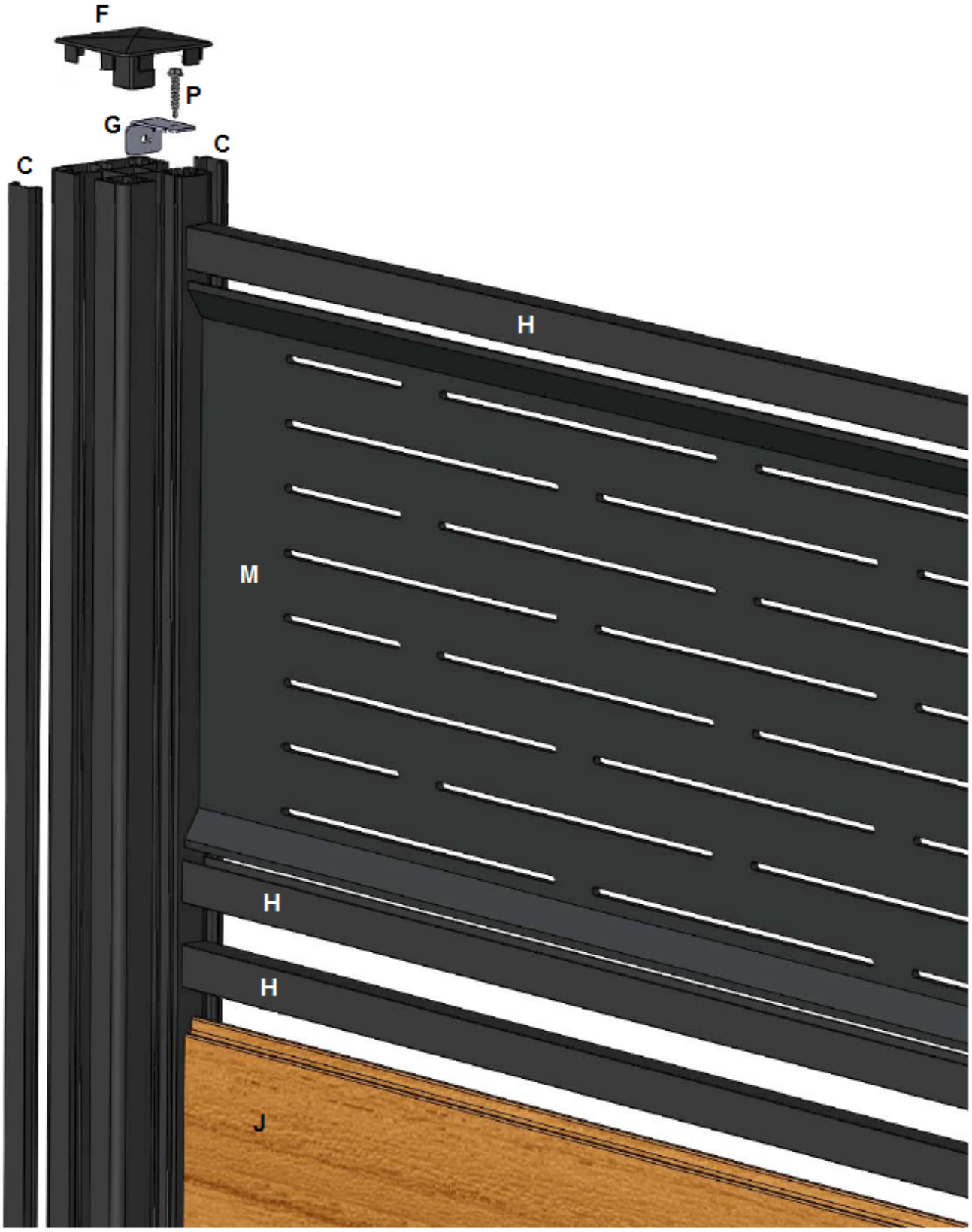
* Refer to the Material List page for product identification



Ⅳ. ACRYLIC TOP MODEL

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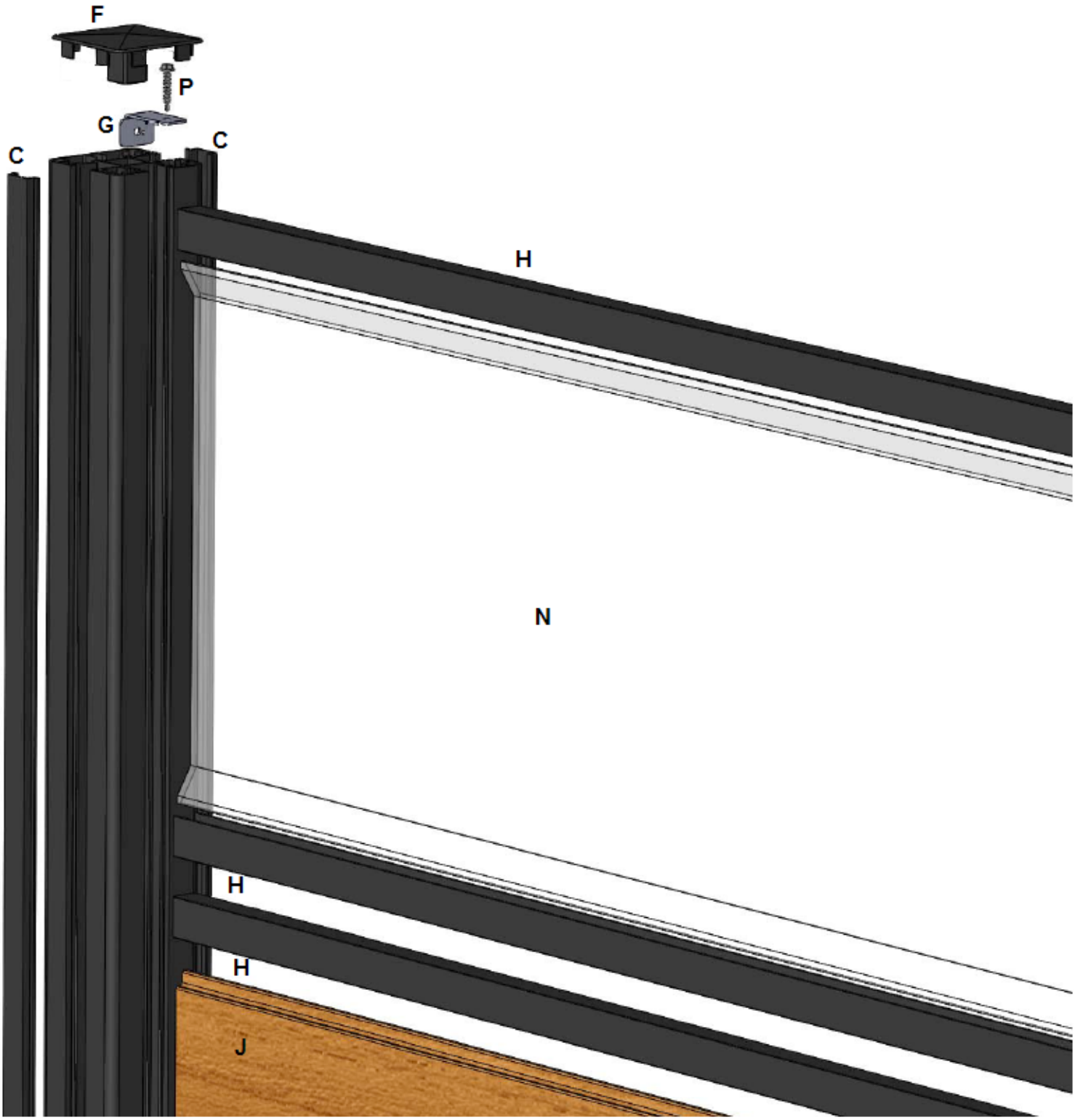
*** Refer to the Material List page for product identification**



Surface Mount to Patio

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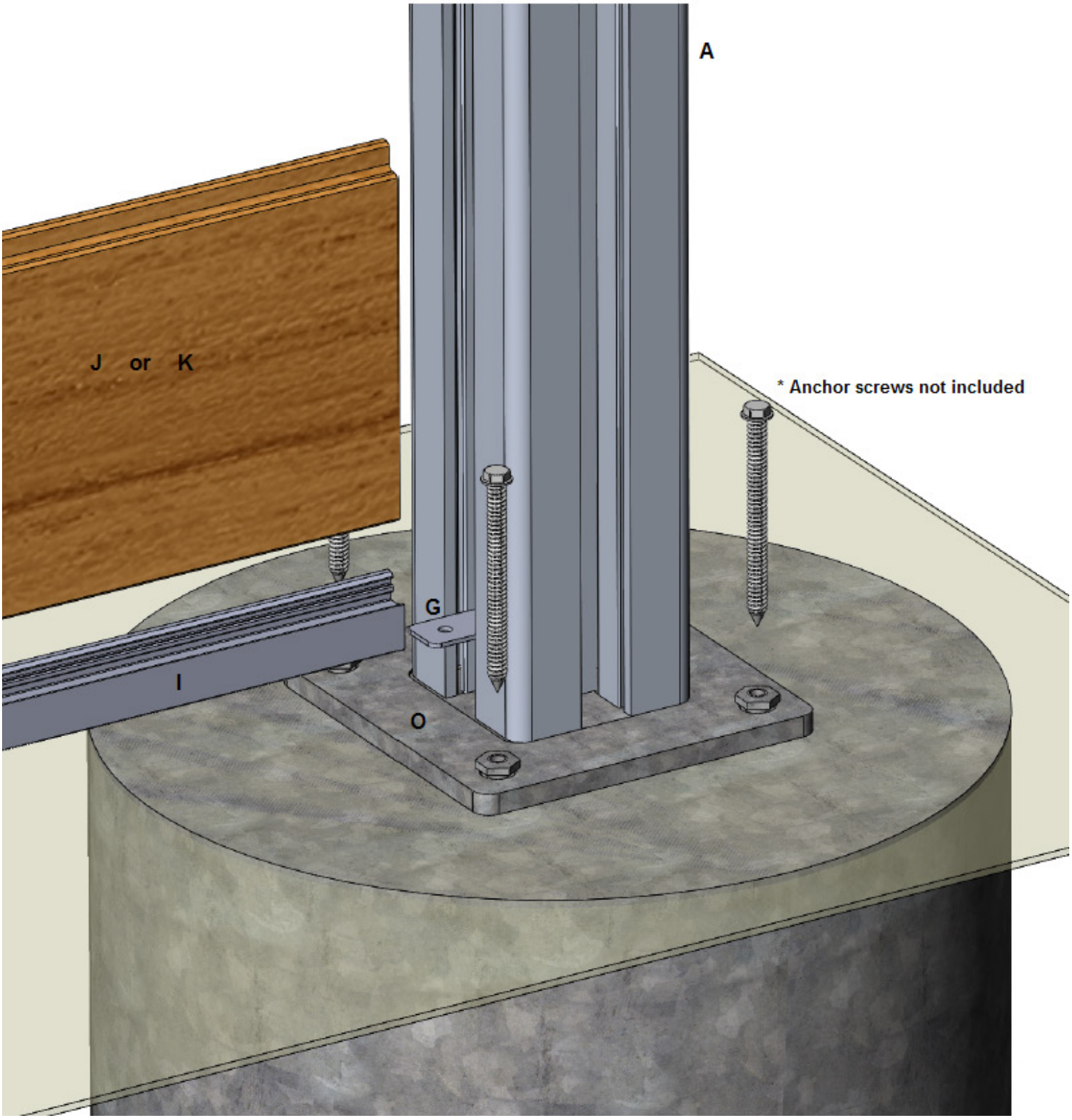
* Refer to the Material List page for product identification
* If your patio pitches, adjust the leveling screws attached to the base plate
* Anchor screws to patio illustrated below not included



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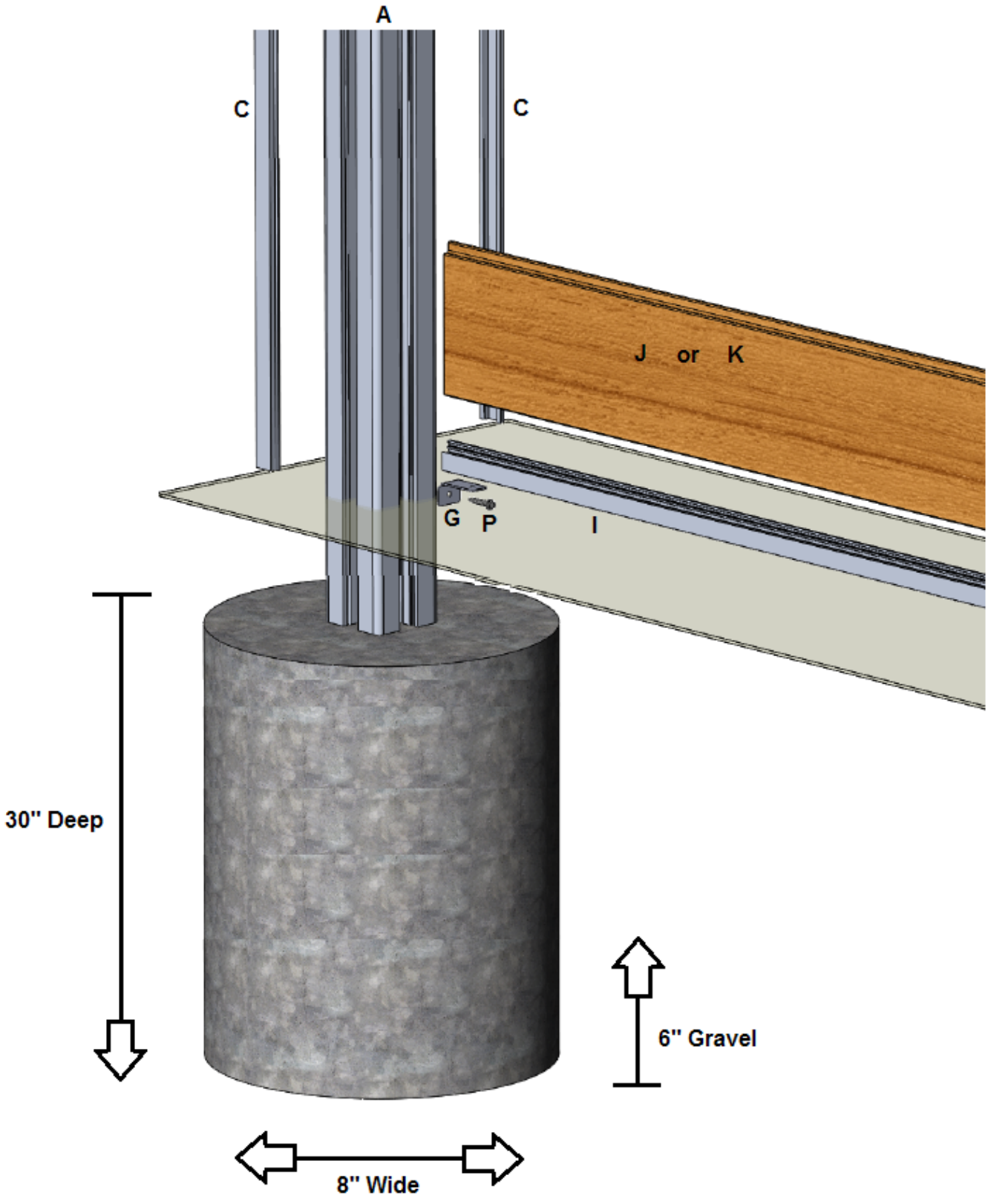
IN GROUND

* Refer to the Material List page for product identification



MULTI-PURPOSE POST

AERIAL VIEW

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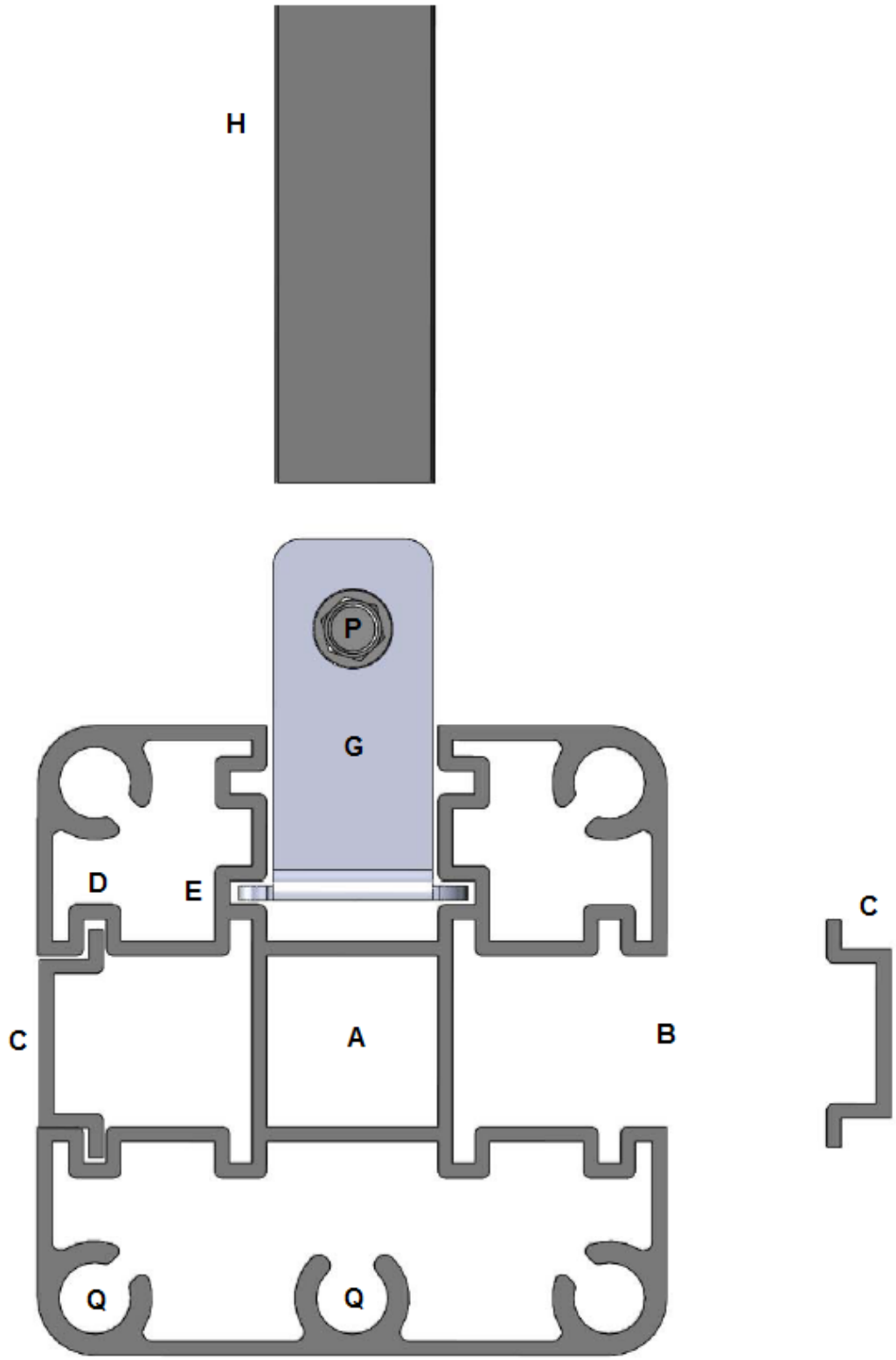
*** Refer to the Material List page for product identification**



EURO MULTI-PURPOSE POST

ORIENTATION - AREIAL VIEW

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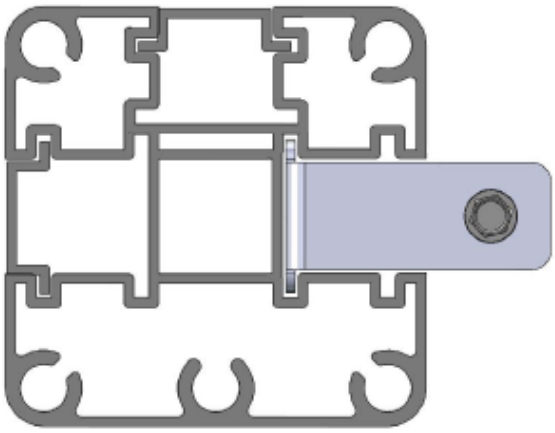
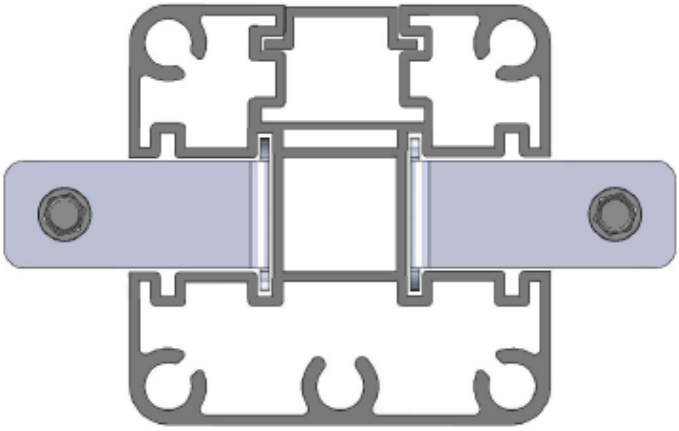
END POST



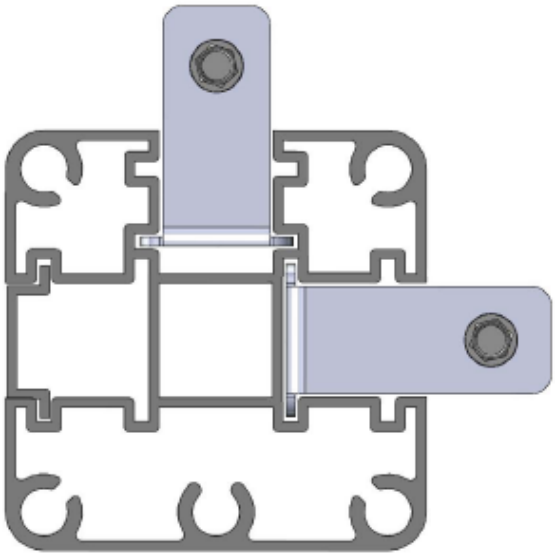
Show Side

LINE POST



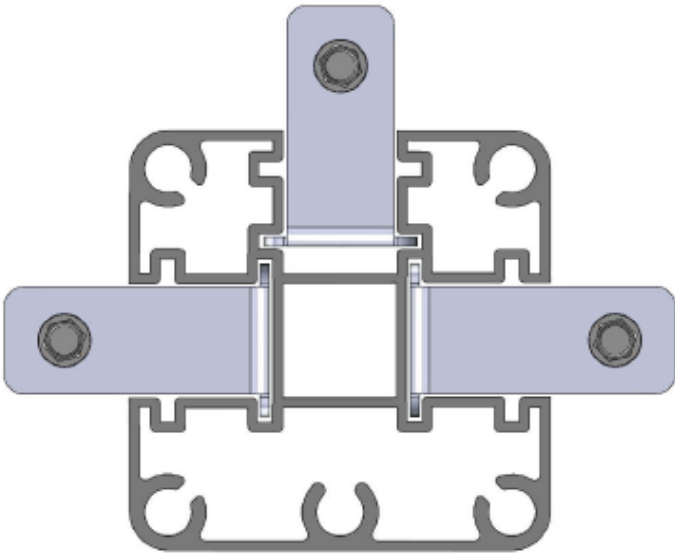
Show Side

CORNER POST



Show Side

T - POST



Show Side

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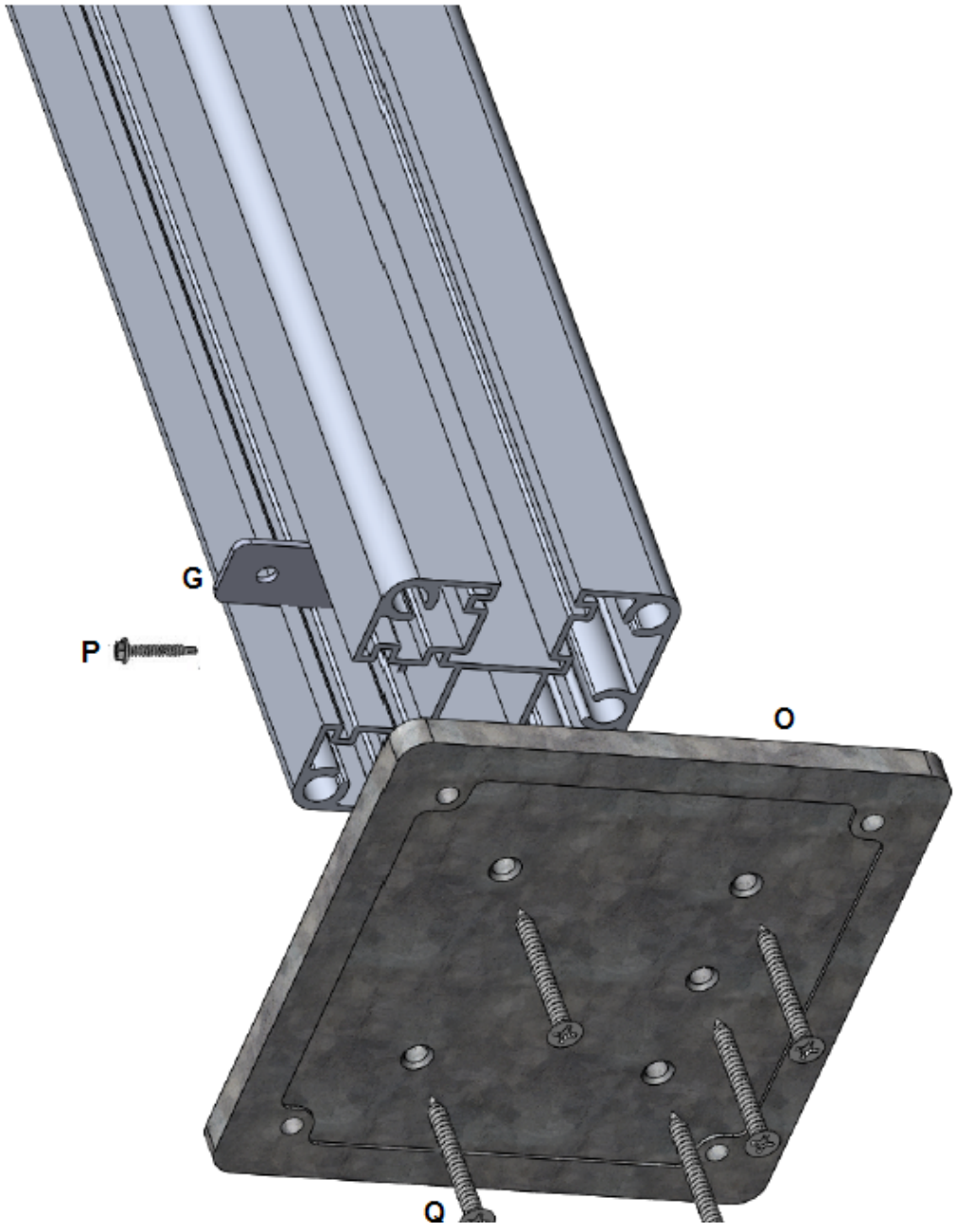
BASE PLATE

Mount to Post

* When doing a Surface Mount install
* Refer to the Material List page for product identification
* If your patio pitches, adjust the leveling screws attached to the base plate



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EURO STYLE
Surface Mount - Patio
Install Instructions
4 ft. or 6 ft. High

Jewett-Cameron Company - P.O. Box 1010 North Plains, OR 97133 Customer Service: (800) 955-2879 Fax: (503) 647-2272

Tools Needed:	Tape Measure	Wrench	Saw	Mallet	Level	Power Drill	Anchor Screws

> POST PREP

Refer to the SURFACE MOUNT illustration page for a closer look!

Remove: Post Caps* and Channel Covers* from 2 posts. **Attach**: Base Plate* to the bottom of posts. **Secure**: With the 5 included screws so the screw heads are screwed tightly past flush.

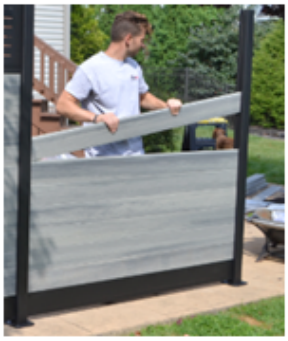
> ATTACH ALL BRACKETS AND SECURE FIRST POST

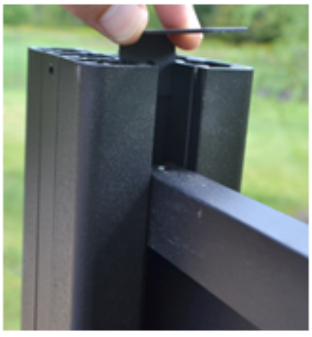
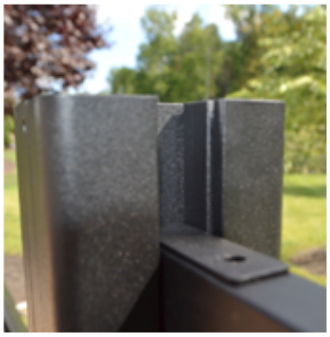
Determine: Line, End, or Corner* posts. **Insert**: Bracket* through post, down the Bracket Slot*, short side down. **Touch**: Bracket* to Base Plate*, attach with self-tapping screw*. **Predrill**: Concrete through Base Plate* with 3/8 in. x 4 in. masonary bit. **Secure**: 4 in. Concrete Anchor Screws tightly to Base Plate*

> START FRAMING & SECURE SECOND POST

Insert: The Bottom Support Frame* in Post Channels*, resting on Brackets*, as the measuring stick to find the location for the next post's distance. Predrill: The concrete through the 2nd post's Base Plate* with a 3/8 in. x 4 in. masonary bit. Secure: 4 in. Concrete Anchor Screws tightly to Base Plate*.

> INFILL BOARDS & FINISH FRAMING



Infill Boards: By following the Euro Model Stacking Order specified on page 6. Insert: Top Board Cap* down through the Post Channels*, tap down with a mallet to secure. Insert: Bracket* through post, dow the Bracket Slot* and slide down behind Top Board Cap*, short side down.

> SECURE & FINISH POST INSTALL

Secure: Each Bracket* with a self-tapping screws. Replace: Channel Covers* through any unused Post Channels*, down the Channel Cover Slot*, hole side down. Replace: Post Caps* back on post tops, tap dow with mallet to secure. Secure: Channel Covers* touching posts with a 1 1/2 in. self-tapping screw through h

> NEXT POST

Repeat: Steps by using the next sections Bottom Support Frame* as the measuring stick for the next post's distance.

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EURO STYLE
In - Ground
Install Instructions
6 ft. High

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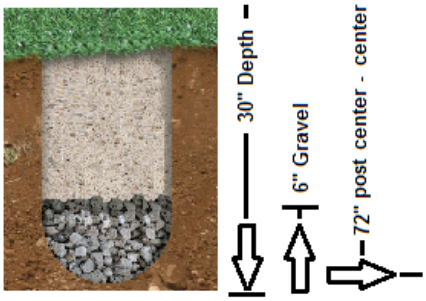
Tools Needed:	Tape Measure	Post Digger	Saw	Mallet	Level	Power Drill	Wheel Barrow

> DIG HOLES

Refer to the IN GROUND illustration page for a closer look!



Dig First 2 Holes: 72 in. post center - post center, 30 in. deep x 8 in. diameter. Add: 6 in. of drainage gravel.

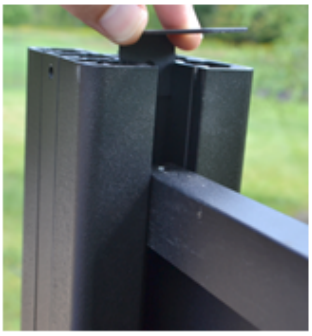
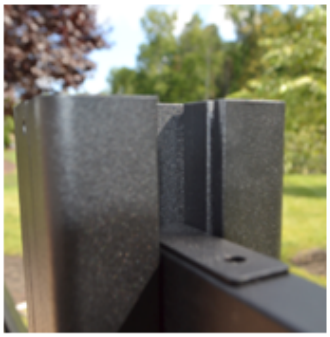
> POST PREP

Remove: Post Caps* and Channel Covers* from 2 posts. Determine: Line, End, or Corner* posts.
Measure: 70 in. down from post top. Insert: Bracket* through post, down Bracket Slot* to 70 in. mark.
Secure: Bracket short side down, with self-tapping screw*.

> POSTS IN GROUND & START FRAMING

Insert: Posts into both holes measured at 72 in. from post top - ground. Insert: Bottom Support Frame* in Post Channels*, resting on Brackets*. Level: Posts frequently. Add: 100 lbs concrete per hole.

> INFILL BOARDS & FINISH FRAMING

Infill Boards: By following the Euro Model Stacking Order specified on page 6. Insert: Top Board Cap* down through the Post Channels*, tap down with a mallet to secure. Insert: Bracket* through post, down the Bracket Slot* and slide down behind Top Board Cap*, short side down.

> SECURE & FINISH POST INSTALL

Secure: Each Bracket* with a self-tapping screws. Replace: Channel Covers* through any unused Post Channels*, down the Channel Cover Slot*, hole side down. Replace: Post Caps* back on post tops, tap dow with mallet to secure. Secure: Channel Covers* touching posts with a 1 1/2 in. self-tapping screw through h

> NEXT HOLE

Repeat: Steps starting with the next hole location 72 in. post center - post center.

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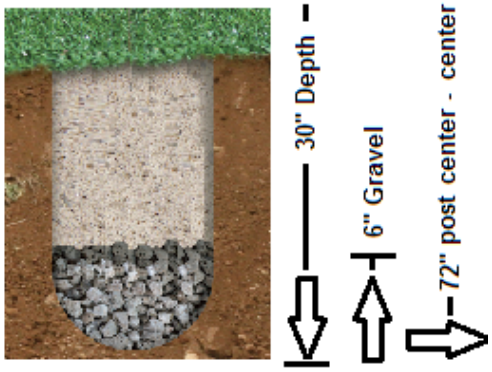
EURO STYLE In-Ground Install Instructions 4 ft. High

Jewett-Cameron Company - P.O. Box 1010 North Plains, OR 97133 Customer Service: (800) 955-2879 Fax: (503) 647-2272

Tools Needed:	Tape Measure	Post Digger	Saw	Mallet	Level	Power Drill	Wheel Barrow

> DIG HOLES

Refer to the IN GROUND illustration page for a closer look!



Dig First 2 Holes: 72" post center - post center, 30" deep x 8" diameter. Add: 6" of drainage gravel.

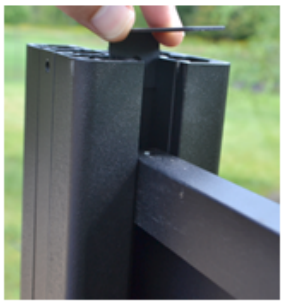
> POST PREP

Remove: Post Caps* and Channel Covers* from 2 posts. Determine: Line, End, or Corner* posts.
Measure: 46" down from post top. Insert: Bracket* through post, down inner Channel Slot* to 46" mark
Secure: Bracket short side down, with self tapping screw*.

> POSTS IN GROUND & START FRAMING

Insert: Posts into both holes measured at 48 in. from post top - ground. Insert: Bottom Support Frame* in Post Channels*, resting on Brackets*. Level: Posts frequently. Add: 100 lbs concrete per hole.

> INFILL BOARDS & FINISH FRAMING



Infill Boards: By following the Euro Model Stacking Order specified on page 6. Insert: Top Board Cap* down through the Post Channels*, tap down with a mallet to secure. Insert: Bracket* through post, down the Bracket Slot* and slide down behind Top Board Cap*, short side down.

> SECURE & FINISH POST INSTALL

Secure: Each Bracket* with a self-tapping screws. Replace: Channel Covers* through any unused Post Channels*, down the Channel Cover Slot*, hole side down. Replace: Post Caps* back on post tops, tap down with mallet to secure. Secure: Channel Covers* touching posts with a 1 1/2 in. self-tapping screw through hole.

> NEXT HOLE

Repeat: Steps starting with the next hole location 72 in. post center - post center.

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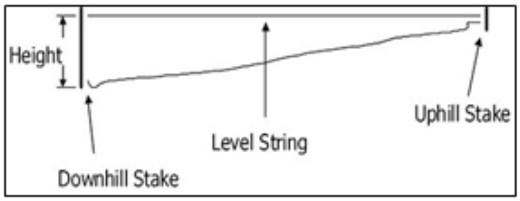
Euro Style Composite Fencing
Installation Instructions

Sloped Terrain

If your yard is not completely flat and has sloped terrain, please refer to the following:

Determining Slope

Before you purchase or gather materials to build a fence, take the time to determine the slope of your yard. Stake out the end points along the perimeter of your fence. Tie mason line in between the two points. Instruments such as a water level or a transit help you determine if the line between the two points is level. You may need to run mason line between more than two points if the slope is extra steep to get an accurate reading.



Sloped Properties

There are 4 ways to deal with sloped ground when building a Euro Style fence.

- The first option is to grade the slope. Grading a slope involves cutting, digging and re-directing the land so that it is level. However, this process may not fit your budget or schedule, as it is time consuming and costly.
- The second option is to step build your fence so that it follows the slope of your property, leaving gaps between ground and bottom of fence.*
- The third option is to rack the fence so that if follows the slope of your property, leaving no gaps in between the ground and bottom of the fence.
- The fourth option is to run the tops of the fences straight, so each section is lined up with each other, leaving gaps at the bottom.*

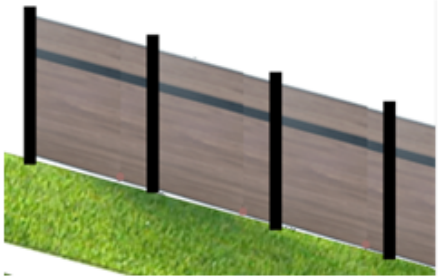
*** Maximum height of 78 in. from ground to post top.**

Stepped Fencing

Stepped fences are best-suited for properties built on very steep hills. Each of the sections are installed parallel to the next, following the rise and run of the slope. However, this stepping structure leaves gaps between the ground and the bottom of the fence. While aesthetically pleasing, stepped fencing is not practical for those who need fencing to contain animals keep critters out of their garden or landscape.

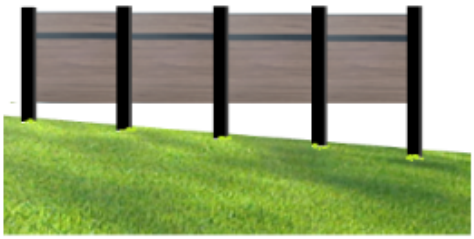
Racked Fencing

Racked fencing does not end up with gaps at the bottom, like a stepped fencing. Keep in mind when ordering materials that trimming the components at angles will shorten the fence section, adding on extra materials. Although racking a Euro style fence is more time-consuming to assemble, it is easier to conform to the rise and run of your slope. This type of fencing is best for people with steep yards, who want to contain pets or keep animals out.



Straight Top Fencing

Straight top fencing does end up with gaps at the bottom, but the tops of each fence section are in line with each other. This style will not contain pets or keep animals out. Straight top style is great for long perimeter runs on open land, house developments or business properties.



For questions or more information please visit
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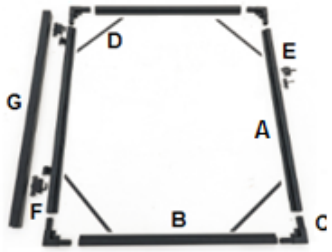
EURO STYLE STEEL GATE FRAME KIT INSTALLATION

Gate Frame Parts List

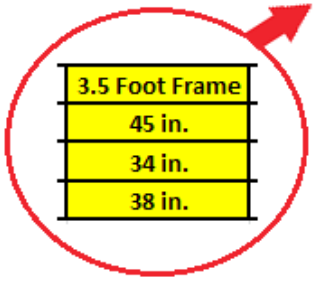


A	Frame Height
B	Frame Width
C	Frame Corner
D	Squaring Angel
E	Latch Set
F	J-Bolt Hinge Set
G	Gap Cover

GATE FRAME WIDTH CHART

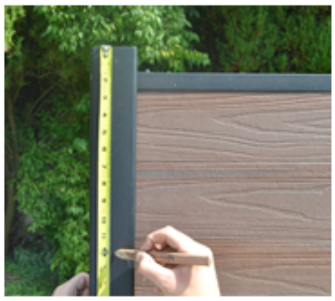
Width Measurements	5 Foot Frame	4 Foot Frame	3.5 Foot Frame	3 Foot Frame
Post - Post	63 in.	51 in.	45 in.	39 in.
B - Gate Frame Cut	No Cut	40 in.	34 in.	28 in.
Fence Board Cut	56 in.	44 in.	38 in.	32 in.

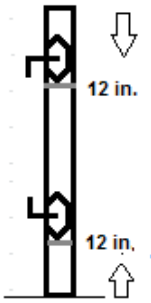
> GATE POSTS



Decide: The gate width according to the Gate Frame Width Chart*.
Install: A Heavy Duty Gate Post* to support the weight of the Gate Frame. It is recommended to use a 2nd Heavy Duty Gate Post* for the gate's latch post for added strength. Use the Post-Post Width Measurments* for the post to post distance. LET CONCRETE DRY COMPLETELY.

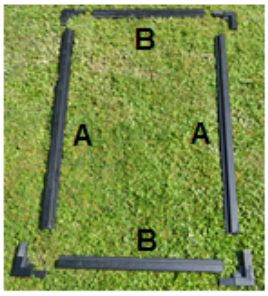
> J-BOLT HINGES





Mark A Pencil Line: On the gate swinging side of the Heavy Duty Gate Post*, 12 in. down from the post top & 12 in. up from the post bottom. **Attach**: The decorative side of each bracket so the bottom of each bracket is touching each pencil line. The top bracket J-Bolt* should point down & the bottom bracket should point up. **Predrill & Secure**: All screw holes on each side of the decorative J-Bolt Hinges* with large hexagon screws.

> CONSTRUCT GATE ON GROUND



Cut: **B** - Frame Width* and Fence Board Width* according to the selected Gate Frame Width Chart*. Connect: All of the Gate Frame Parts on the ground while infilling the desired Fence Boards*. Tap tight with mallet. Attach: All 4 Squaring Angles to the inside corners on the gate with small hexagon screws. For a 4 Foot Tall Gate: Cut 24 in. off both **A** - Frame Height* parts, to shorten the gate height down to 4 feet.

6 Foot High	Estate Model
Composite Boards	3
Aluminum Board	1
Composite Boards	9

6 Foot High	All other Models
Aluminum Boards	3
Composite Boards	9
Aluminum Board	1

4 Foot High	Estate Model	All other Models
Aluminum Board	1	1
Composite Boards	7	6
Aluminum Board	——	1

** Refer to Model Chart above as the recommended *"Bottom - Top"* stacking order for gate infill.

> HANG GATE

Hold Completed Gate: Up flush to both post tops. Cover: Hinge Brackets* over side of Gate Frame* then slide over J-Bolts*. Predrill & Secure: Hinge Brackets* with large hexagon screws.

> LATCH SET, HANDLE & GAP COVER

Attach: Striker Bar* to gate on the gate swinging side of the fence. Attach: Latch* to post to close gate. Attach: Handle* to inside of gate. Attach: Gap Cover* to Heavy Duty Gate Post* on the non-swinging gate side of the fence to cover the gate post hinge gap. Use small hexagon screws for all applications.

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Veranda Euro Style Fencing – FAQs

1) **What materials is the Euro style fence made up of?** *The framework is powder coated aluminum, the in-fill between the posts can also be aluminum, acrylic, or wood-polymer composites, or combinations, depending on the style you choose.*
2) **Are there multiple kinds of posts to buy?** *For all "in-line", "ends", "corners", or "t" uses, the post is the same "multil-purpose" post. 3 sides have channels for stacking "in-fill". The sides not used are covered with "channel covers" for a clean look. The 4th side is the "show side" and has no channel. *There is also a heavy duty Gate Post to hang your gate from. This gate post only comes in 8' long and is used in tandem with our adjustable Gate Frame Kit.*
3) **Can I install this Euro Style in the ground like a regular privacy fence?** *You sure can! Use the 8' long multi-purpose posts with 2 feet in the ground for the 6 ft. tall fence or the 6 ft. long post for the 4 ft. tall fence. Follow the simple install instructions found at www.homedepot.com . Euro style fencing can also be surface mounted on a Patio or low level deck.*
4) **What are my color choices?** *While the aluminum is all "flat black", the composite board parts of Veranda Euro Style Fencing come in 3 "multi-chromatic" color families. They are BLACK ROSE', OXFORD GREY, and KING CEDAR. All three are randomly streaked with black so the contrast with the black framework is stunning.*
5) **When they say the boards are "T & G", what do they mean?** *" T & G" means "tongue in groove". It is an old lumberman's term that has its roots in cabin siding, porch flooring, and other traditional wood uses. One edge of every piece has a protruding tongue while the opposite edge has a receiving groove. This milling design results in unified strength that square edge boards could not achieve. Please note that even the aluminum accent boards are the same "T & G" design and work in tandem with the composite.*
6) **My yard slopes a little bit; how will I deal with the slope?** *Gradual slope is dealt with the same way you would install the typical vinyl fence panel, you would employ the "step" method. The framework and in-fill are always "level" and the sections are "stepped up" or down these gradual slopes. Please see our "Euro on sloped terrain" install instructions at www.homedepot.com.*
7) **How much maintenance does the Euro fence require?** *Veranda Euro Style Fencing is a low maintenance product. There is no painting or staining of the composite boards or aluminum components. The fence can be washed with a garden hose to rid of dirt, dust, pollen, etc.*
8) **Can I install Euro Style fencing on a deck?** *Yes, as long as the deck is 30" or lower in height. Pre-drill lag bolt holes through wood, and secure underneath deck with washers and nuts.*
9) **Will my Euro Fence fade or lose color over time?** *Fading is very minimal when using Veranda Euro style fencing. Comparing to a composite deck in direct sunlight that will fade up to 25%, the composite boards will fade roughly up to 4% over its life depending on sunlight exposure.*
10) **Can I use the Euro Style fencing for a driveway gate?** *Yes you can use two Adjustable Gate Frame Kits to make a driveway gate. Maximum width of the driveway gate is 10ft. (Drop rod/wheel support not included in Adjustable Gate Frame Kit)*
11) **Do I have to buy the exact Euro fence styles that Home Depot is offering, or can I custom design my own?** *Yes, you can choose to custom design your Euro Style fence any way you will like. All components are interchangeable and can be arranged in any order.*